# ASCO®

# **Direct Mount Pilot Valves**

Thermoplastic Bodies 1/4" NPT

#### **Features**

- Mount directly to actuators with NAMUR, Keystone, or Worcester interfaces
- Easy conversion from AC to DC by simply changing coil
- Standard momentary/maintained manual operator
- 3/2 is normally closed poppet design for spring return actuators
- 3/2 normally closed or 4/2 operation can be selected by rotating sub-base gasket
- 3/2 normally closed or 4/2 valves have built-in linear flow device capable of controlling Cv from 0.10 to 0.50
- Breather block exhausts to spring side of actuator to prevent corrosion of the actuator
- Unique CA slide and ceramic flow plate for extra-long life

#### Construction

Valve Parts in Contact with Fluids							
Core Tube	305 Stainless Steel						
Core and Plugnut	430F Stainless Steel						
Springs	302 Stainless Steel						
Seals	Low-Friction, Low-Wear NBR						
Interface Plate	Molded PA						
8401 Series Only							
Pressure Port	303 Stainless Steel						
Main and Pilot Body	Molded PA						
Spool	CA						
Slide	Graphite-filled PTFE						
Flow Plate	Ceramic (Alumina)						
Worcester Version							
Main Body and Sub-Base	Anodized Aluminum						

#### **Electrical**

Standard	Watt Ra	ating and I	Power Con				
Coil and			AC		Spare Coil Part Number		
Class of	DC		VA	VA			
Insulation	Watts	Watts	Holding	Inrush	AC	AC	
F	6.9	6.3	8.8	12.1	266763	270008	

**Standard Voltages:** 24, 120, 240 volts AC, 60 Hz (or 110, 220 volts AC, 50 Hz). 6, 12, 24, 120, 240 volts DC. Must be specified when ordering. Other voltages available upon request.

### Solenoid Enclosures

Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X.

**Optional:** Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9. (To order, change "WT" catalog number prefix to "EF".)

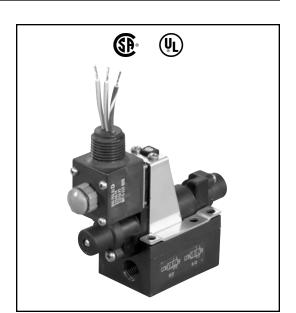
Molded epoxy coil per 3 x DIN 46244. (To order, change "WT" catalog number prefix to "SC".)

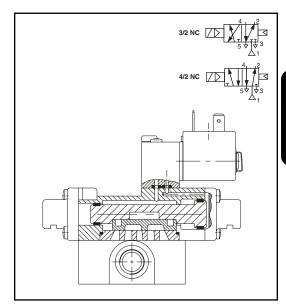
Molded epoxy open frame Class F coil with 18" leads. (To order, change "WT" catalog number prefix to "U".)

See Optional Features Section for other available options.



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# **Nominal Ambient Temp. Ranges**

AC: 0°F to 104°F (-18°C to 40°C), except prefixes "U" and "SC" to 135°F (57°C) DC: 0°F to 77°F (-18°C to 25°C)

#### **Approvals**

"WT" - UL recognized component General Purpose Valve, CSA certified.

"EF" - UL listed solenoid, CSA sertified.

"U" and "SC" - UL recognized component, CSA certified. Refer to Engineering Section for details.

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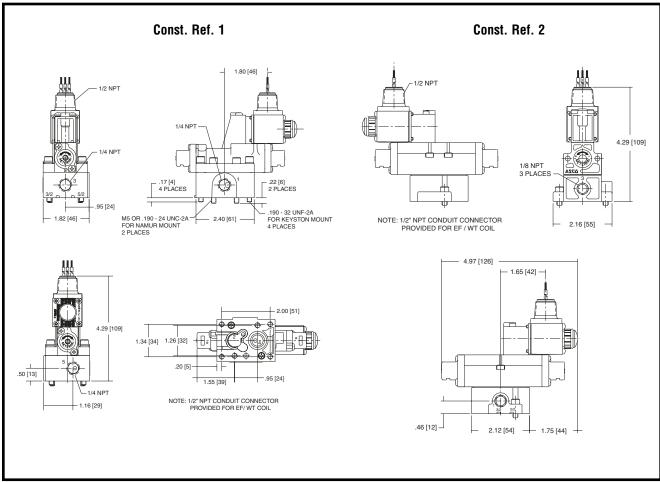
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			Main Line Supply Pressure (psi) AC and DC			DC				Watt Rating/		
Pipe Size	Orifice Size	Cv Flow	Air-Inc	ert Gas	Max. Fluid Temp. °F			Const.	Interface	Class of Coil Insulation		
(in)	(in)	Factor	Min.	Max.	AC	DC	Catalog Number	Ref.	Туре	AC	DC	
3-WAY NOR	3-WAY NORMALLY CLOSED OR 4-WAY											
1/4	1/4	.50	20	150	104	77	WT8401B202M	1	NAMUR	6.3/F	6.9/F	
1/4	1/4	.50	20	150	104	77	WT8401B204M	1	Keystone	6.3/F	6.9/F	
1/4	1/4	.40	20	150	104	77	WT8401B200M	2	Worcester	6.3/F	6.9/F	

# **Specifications (Metric units)**

		Main Line Supply Pressure (bar) AC and DC							Watt Rating/			
Pipe Size	Orifice Size	Kv Flow Factor	Air-Inert Gas		Max. Fluid Temp. °C			Const.	Interface	Class of Coil Insulation		
(in)		DC	Catalog Number	Ref.	Туре	AC	DC					
3-WAY NOR	3-WAY NORMALLY CLOSED OR 4-WAY											
1/4	6	.43	1	10	40	25	WT8401B202M	1	NAMUR	6.3/F	6.9/F	
1/4	6	.43	1	10	40	25	WT8401B204M	1	Keystone	6.3/F	6.9/F	
1/4	6	.34	1	10	40	25	WT8401B200M	2	Worcester	6.3/F	6.9/F	

## **Dimensions inches (mm)**



BCAE

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